



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-043
Job Sheet 170834



Part No: D5149-043

Job Qty: 7 ea

Part Name: Aft Step Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM IPP REV:A 14.12.15 dwg pb1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		1/30/18	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	7 pcs		1/31/18	0.00	2.10	Small Fab-8		FF
120	QC	7 pcs		1/31/18	0.00	0.00	QC5		33
130	Packaging	7 pcs		1/31/18	0.00	0.00	Packaging3-2		9-30
140	QC21-SA	7 Ea		1/31/18	0.00	0.00	QC21		DAS 21 9-30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-043W	Aft Step Base Assembly Weldment	7 Ea (1 ea)	90-Start up Operation	S034542
D5151-3	Clamp Cushion	7 Ea (1 ea)	90-Start up Operation	F165363
				F165499

Part Specifications

Specifications could not be found.

Plex 1/22/18 1:32 PM dart.poulin.mario

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: Date:

Work Order update only ☐

World: Date:		Part No: D5149-043 Original Serial #: S039113 Revision: Operation: Change No:		Part Aerospace S039113 Aff Step Base Assembly 		Against Department/Process Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐	
Date:		QTY Effective:		MRB (QSI042) Approval			
Date:		Disposition		Completed By			
Date:		Disposition		Lead hand / Supervisor Approval Verification			
Date:		Disposition		QC / QA Coordinator Approval			
Date:		Fault Category Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Countersink ☐ Off-set ☐ Drawing ☐ Cut Too Short ☐ Mislabeled ☐ Finish ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
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